



HYSION 海雄机械

PLASTIC INJECTION MOLDING MACHINE



HX(*).98 Injection Molding Machines

Parameter :

MODEL:HX(*).98/330			A	B	C	D
TECHNICAL PARAMETER TABLE			A	B	C	D
INJECTION UNIT	SCREW DIAMETER	mm	32	35	38	40
	SCREW L/D RATIO	L/D	24	22	20.2	19.2
	INJECTION CAPACITY (THEORETICAL)	cm ³	128	154	181	200
	INJECTION WEIGHT(PS)	g	116	140	164	182
		Oz	4	4.9	5.7	6.4
	INJECTION PRESSURE	MPa	262	219	185	168
	INJECTION RATE	g/s	71	85	101	111
	PLASTICIZING CAPACITY	g/s	10	11	13	17
SCREW SPEED	rpm	200				



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CLAMPING UNIT	CLAMP FORCE	KN	980
	OPEN STROKE	mm	315
	MAX. MOULD	mm	390
	MIN. MOULD	mm	150
	SPACE BWTWEEN TIE-BARS (W×H)	mm	360×340
	EJECTOR FORCE	KN	45
	EJECTOR STROKE	KN	100
	EJECTOR NUMBER	n	5
OTHERS	PUMP PRESSURE	MPa	16
	MOTOR POWER	KW	11/ 11
	HEATING POWER	KW	8.2
	MACHINE DIMENSION (L×W×H)	m	4.16×1.15×1.82
	MACHINE WEIGHT	t	2.7
	OIL TANK CAPACITY	L	203

Mold Plate Dimension:



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